



FRIANYL® A3 V2

FRIANYL®

Designed for Electrical applications requiring self-extinguishing properties combined with easy processability and good surface quality, this grade meets the most stringent safety requirements for insulating and accessory parts.

Product information

1 Todact information			
Resin Identification	PA66		ISO 1043
Part Marking Code	>PA66<		ISO 11469
Continuous Service Temperature	125		IEC 60216-1
Rheological properties	dry/cond.		
Viscosity number	145/*	cm ³ /g	ISO 307, 1628
Moulding shrinkage range, parallel	1.2 - 1.6	%	ISO 294-4, 2577
Moulding shrinkage range, normal	0.9 - 1.3	%	ISO 294-4, 2577
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Typical mechanical properties	dry/cond.		
Tensile modulus	3200/-	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	85/-	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min	8/-	%	ISO 527-1/-2
Charpy impact strength, 23°C	50/-	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	3/-	kJ/m²	ISO 179/1eA
Poisson's ratio	0.37/- ^[C]	,	100 170,1071
[C]: Calculated	0.017		
[O]. Calculated			
Thermal properties	dry/cond.		
Melting temperature, 10°C/min	260/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	85/*	°C	ISO 75-1/-2
Temperature of deflection under load, 7.5 MPa	200/*	°C	ISO 75-1/-2
remperature of deflection under load, 0.45 Mil a	2007	O	100 75 1/ 2
Flammability	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-2/*	class	IEC 60695-11-10
Burning Behav. at thickness h	V-2/*	class	IEC 60695-11-10
Thickness tested	0.38/*	mm	IEC 60695-11-10
UL recognition	yes/*		UL 94
Glow Wire Flammability Index, 0.4mm	960/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	960/-	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.4mm	930/-	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 3.0mm	675/-	°C	IEC 60695-2-13
FMVSS Class	SE	· ·	ISO 3795 (FMVSS 302)
Railway classification	R22/R24		EN 45545-2
Railway classification rating	HL2/HL2		EN 45545-2
Tamay Sassingation rading	1124/1124		LIV 70070-Z
Electrical properties	dry/cond.		
Comparative tracking index	600/-		IEC 60112
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Physical/Other properties

dry/cond.

Humidity absorption, 2mm 2.2/* % Sim. to ISO 62 Water absorption, 2mm 8/* % Sim. to ISO 62 Density 1140/- kg/m³ ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.1	%
Melt Temperature Optimum	270	°C
Min. melt temperature	265	°C
Max. melt temperature	285	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	70	°C
Max. mould temperature	90	°C

Characteristics

Processing Injection Moulding

Delivery form Granules

Additives Flame retardant, Non-halogenated/Red phosphorous free flame retardant

Special characteristics Flame retardant, Heat stabilised or stable to heat

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